

# REDUCED STRESS OF GAN FILM ON SAPPHIRE USING AUTOMATIC FABRICATION OF TRENCH STRUCTURES

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**ABSTRACT:** Because of the different thermal expansion coefficients in these two materials, serious curvature and residual stress are existed during the growth of an epi-GaN layer on Sapphire. By using theoretical calculation and a simulation model analysis using the finite element method to describe the realistic shape of wafer curvature on epi-GaN wafers, we examine the influence which different thickness and thermal expansion coefficients in the top epi-GaN layer have on wafer curvature released. In addition a new automatic process to reduce wafer curvature and to relax residual stress is proposed. With an additional laser treatment on a sample surface after the growth of the top epi-GaN layer on a Sapphire substrate has taken place, the wafer curvature can be reduced from the original 45  $\mu\text{m}$  to 37  $\mu\text{m}$  in 2 inch wafer with an optimized surface structure design.

**Keywords:** Automation, Stress, GaN, Curvature, Laser, Surface Structure.

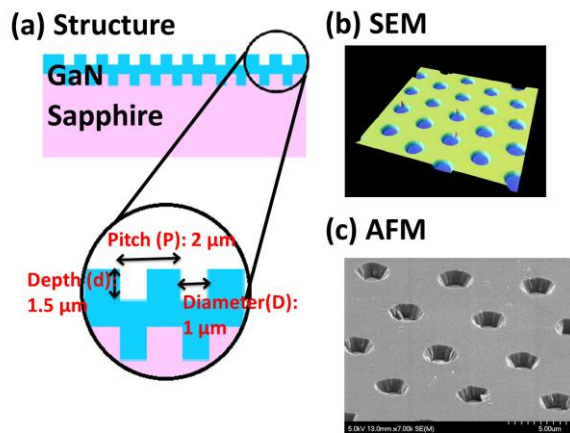


Fig.1 Schematic structure, Pattern Sapphire Process (PSP) LEDs structure.

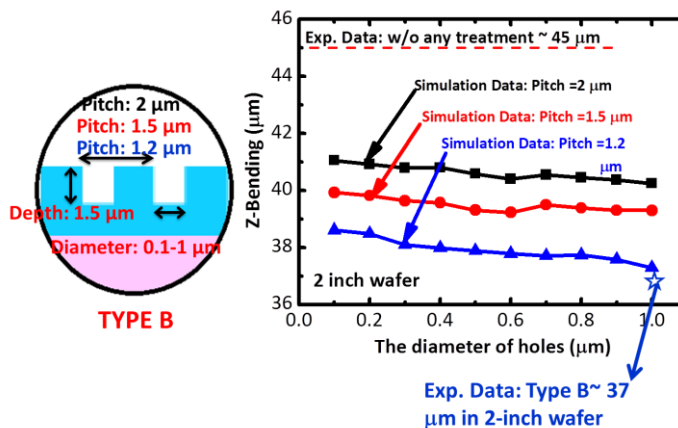


Fig.2 Simulated wafer curvature results.

Ref. M. H. Liao, C. H. Chen, L. C. Chang, and C. Yang, "A novel stress design for the type-II hetero-junction solar cell with superior performance," Journal of Applied Physics, Vol. 111, 063109, Mar. 2012.